

Used stock sheets	4
Total used area	8716027.04 76%
Total wasted area	2803972.96 24%
Total cuts	121
Total cut length	77956.5
Cut / blade / kerf thickness	3

Panels

830×80 wide leg front x2 \ 80×840 wide span x4 \ 1000×62 long narrow span x4 \ 706×62 short narrow leg x4 \ 830×62 long narrow leg x4 \ 62×876 short narrow span x8 \ 62×100 castor block x4 \ 670×36 center trim front x1 \ 830×80 wide leg rear x2 \ 670×36 center trim rear x1 \ 706×564 side panel x4 \ 402×564 top-bottom panel x4 \ 87.15×396 small front x6 \ 360×87.15 small back x6 \ 87.15×546 small side x12 \ 564×418 base x10 \ 138.23×396 medium front x2 \ 546×138.23 medium side x4 \ 360×138.23 medium back x2 \ 192.31×396 large front x2 \ 546×192.31 large side x4 \ 360×192.31 large back x2

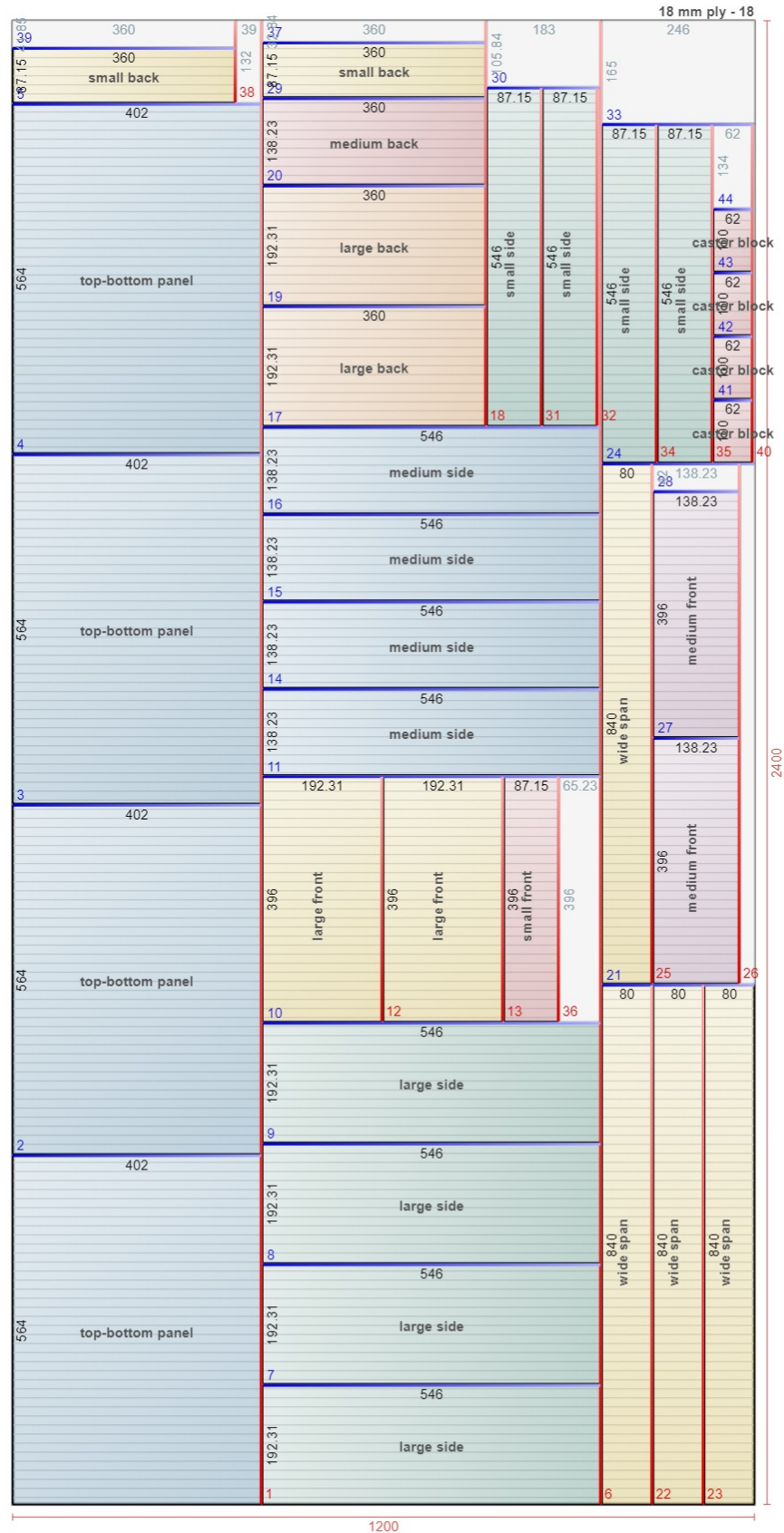
Stock sheets

1200×2400 18 mm ply x3 \ 1200×2400 12 mm ply x1

Stock sheet	1200×2400
Material	18
Used area	2660020.04 92%
Wasted area	219979.96 8%
Cuts	44
Cut length	22632.3
Panels	34
Wasted panels	11

Panel	Label	Qty
138.23×396	medium front	2
546×138.23	medium side	4
80×840	wide span	4
360×138.23	medium back	1
192.31×396	large front	2
546×192.31	large side	4
360×192.31	large back	2
62×100	castor block	4
402×564	top-bottom panel	4
87.15×396	small front	1
360×87.15	small back	2
87.15×546	small side	4

#	Panel	Cut	Result
1	1200×2400	x=402	- \ -
2	402×2400	y=564	top-bott \ -
3	402×1833	y=564	top-bott \ -
4	402×1266	y=564	top-bott \ -
5	402×699	y=564	top-bott \ -
6	795×2400	x=546	- \ -
7	546×2400	y=192.31	large side \ -
8	546×2204.69	y=192.31	large side \ -
9	546×2009.38	y=192.31	large side \ -
10	546×1814.07	y=192.31	large side \ -
11	546×1618.76	y=396	- \ -
12	546×396	x=192.31	large front \ -
13	350.69×396	x=192.31	large front \ -
14	546×1219.76	y=138.23	medium \ -
15	546×1078.53	y=138.23	medium \ -
16	546×937.3	y=138.23	medium \ -
17	546×796.07	y=138.23	medium \ -
18	546×654.84	x=360	- \ -
19	360×654.84	y=192.31	large back \ -
20	360×459.53	y=192.31	large back \ -
21	246×2400	y=840	- \ -
22	246×840	x=80	wide span \ -
23	163×840	x=80	wide span \ -
24	246×1557	y=840	- \ -
25	246×840	x=80	wide span \ -
26	163×840	x=138.23	- \ surplus
27	138.23×840	y=396	medium \ -
28	138.23×441	y=396	medium \ -
29	360×264.22	y=138.23	medium \ -
30	183×654.84	y=546	- \ surplus
31	183×546	x=87.15	small side \ -
32	92.85×546	x=87.15	small side \ -
33	246×714	y=546	- \ surplus
34	246×546	x=87.15	small side \ -
35	155.85×546	x=87.15	small side \ -
36	155.38×396	x=87.15	small front \ -
37	360×122.99	y=87.15	small back \ -
38	402×132	x=360	- \ surplus
39	360×132	y=87.15	small back \ -
40	65.7×546	x=62	- \ surplus
41	62×546	y=100	castor block \ -
42	62×443	y=100	castor block \ -
43	62×340	y=100	castor block \ -
44	62×237	y=100	castor block \ -



Stock sheet	1200×2400
Material	12
Used area	2357520 92%
Wasted area	522480 8%
Cuts	12
Cut length	10440
Panels	10
Wasted panels	3

Panel	Label	Qty
564×418	base	10

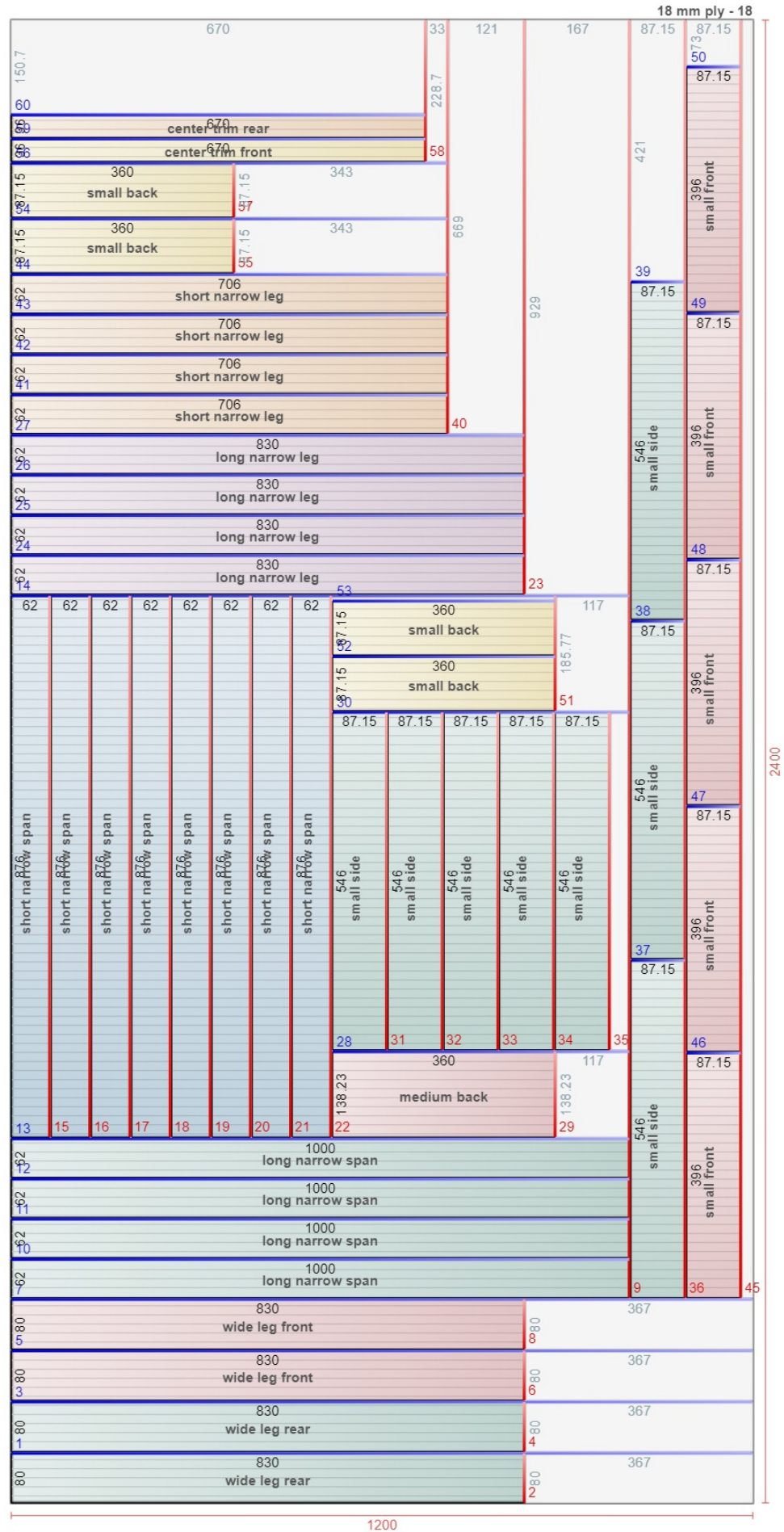
#	Panel	Cut	Result
1	1200×2400	x=564	- \-
2	564×2400	y=418	base \-
3	564×1979	y=418	base \-
4	564×1558	y=418	base \-
5	564×1137	y=418	base \-
6	564×716	y=418	base \surplus
7	633×2400	x=564	- \surplus
8	564×2400	y=418	base \-
9	564×1979	y=418	base \-
10	564×1558	y=418	base \-
11	564×1137	y=418	base \-
12	564×716	y=418	base \surplus



Stock sheet	1200×2400
Material	18
Used area	2105751 92%
Wasted area	774249 8%
Cuts	60
Cut length	39660.2
Panels	44
Wasted panels	17

Panel	Label	Qty
830×80	wide leg front	2
1000×62	long narrow span	4
360×138.23	medium back	1
706×62	short narrow leg	4
830×62	long narrow leg	4
62×876	short narrow span	8
670×36	center trim front	1
830×80	wide leg rear	2
670×36	center trim rear	1
87.15×396	small front	5
360×87.15	small back	4
87.15×546	small side	8

#	Panel	Cut	Result
1	1200×2400	y=80	- \ -
2	1200×80	x=830	wide leg \ s
3	1200×2317	y=80	- \ -
4	1200×80	x=830	wide leg \ s
5	1200×2234	y=80	- \ -
6	1200×80	x=830	wide leg \ s
7	1200×2151	y=80	- \ -
8	1200×80	x=830	wide leg \ s
9	1200×2068	x=1000	- \ -
10	1000×2068	y=62	long nar \ -
11	1000×2003	y=62	long nar \ -
12	1000×1938	y=62	long nar \ -
13	1000×1873	y=62	long nar \ -
14	1000×1808	y=876	- \ -
15	1000×876	x=62	short na \ -
16	935×876	x=62	short na \ -
17	870×876	x=62	short na \ -
18	805×876	x=62	short na \ -
19	740×876	x=62	short na \ -
20	675×876	x=62	short na \ -
21	610×876	x=62	short na \ -
22	545×876	x=62	short na \ -
23	1000×929	x=830	- \ surplus
24	830×929	y=62	long nar \ -
25	830×864	y=62	long nar \ -
26	830×799	y=62	long nar \ -
27	830×734	y=62	long nar \ -
28	480×876	y=138.23	- \ -
29	480×138.23	x=360	medium \ s
30	480×734.77	y=546	- \ -
31	480×546	x=87.15	small sic \ -
32	389.85×546	x=87.15	small sic \ -
33	299.7×546	x=87.15	small sic \ -
34	209.55×546	x=87.15	small sic \ -
35	119.4×546	x=87.15	small sic \ s
36	197×2068	x=87.15	- \ -
37	87.15×2068	y=546	small sic \ -
38	87.15×1519	y=546	small sic \ -
39	87.15×970	y=546	small sic \ s
40	830×669	x=706	- \ surplus
41	706×669	y=62	short na \ -
42	706×604	y=62	short na \ -
43	706×539	y=62	short na \ -
44	706×474	y=62	short na \ -
45	106.85×2068	x=87.15	- \ surplus
46	87.15×2068	y=396	small frc \ -
47	87.15×1669	y=396	small frc \ -
48	87.15×1270	y=396	small frc \ -
49	87.15×871	y=396	small frc \ -
50	87.15×472	y=396	small frc \ s
51	480×185.77	x=360	- \ surplus
52	360×185.77	y=87.15	small ba \ -
53	360×95.62	y=87.15	small ba \ s
54	706×409	y=87.15	- \ -
55	706×87.15	x=360	small ba \ s
56	706×318.85	y=87.15	- \ -
57	706×87.15	x=360	small ba \ s
58	706×228.7	x=670	- \ surplus
59	670×228.7	y=26	center tr



Stock sheet	1200×2400
Material	18
Used area	1592736 92%
Wasted area	1287264 8%
Cuts	5
Cut length	5224
Panels	4
Wasted panels	2

Panel	Label	Qty
706×564	side panel	4

#	Panel	Cut	Result
1	1200×2400	x=706	- \ surplus
2	706×2400	y=564	side par \ -
3	706×1833	y=564	side par \ -
4	706×1266	y=564	side par \ -
5	706×699	y=564	side par \ surplus

